



#### **Constant Wattage Heating Tape Ex**

285°C





Electrical heating tape for process temperature maintenance of pipework and vessels in hazardous area.

- Temperature resistant up to 285°C
- Can be cut to length without wastage
- Outputs available up to 70W/m

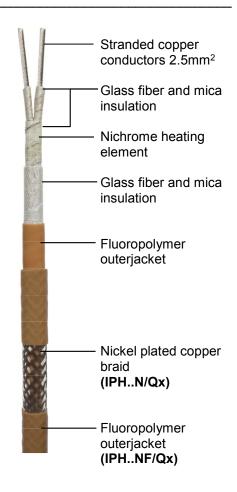
- Full range of controls, accessories and approvals
- Available in 220..240V AC (110..120V AC on request)

#### Description

Quintherm IPH is a constant wattage heating tape that can be used for freeze protection or maintenance of process temperatures in pipework and vessels. It can be cut-to-length at site and can replace mineral insulated cables for applications where the cut-to-length feature or field fabricated heating cable is preferred. Quintherm IPH is approved for use in hazardous, safe and corrosive environments.

Because of the special construction with heating zones no additional cold lead is required. From cut point to the next heating wire bonding point the heating cable remains cold and serves as a cold lead.

The installation of IPH heating tape is quick and simple and requires few special skills and tools. Termination and power connection components are provided in convenient kits.



#### **Options**

**IPH..N** A nickel plated copper braid provides mechanical protection and (where needed) an effective grounding.

**IPH..NF** Fluoropolymer outerjacket over nickel plated copper braid provides protection against corrosive chemicals or vapors.



#### **Technical Data**

Max. Temperature:

Power On: see table Power Off: 285°C
Min. Installation Temperature: -40°C

Power Supply: 220-240V AC Cross Section: 2.5mm<sup>2</sup>

Temperature Class: see table right side

### Weight and Dimensions:

Туре	Nominal Dimensions (mm)	Weight kg/100m	Min. Bending Radius (mm)	Gland Size
IPH	8.8 x 6.0	12	25	M20
IPHN	9.6 x 6.8	16	30	M20
IPHNF	10.3 x 7.5	19	35	M20

#### **Approvals**

ATEX, IECEx, EAC

### **Structure**

Heating Element: Nickel - Chromium Power Conductor: Nickel Plated Copper

2.5mm²

Conductor Insulation: Glass Fiber - Mica
Primary Insulation: Fluoropolymer
Braid: Nickel Plated Copper
Outerjacket: Fluoropolymer

# **Ordering Information**

Example:

	<u>IPH 50 2 N F</u>
Quintherm IPH	
Output 50W/m	
Supply Voltage 220-240V (2) Supply Voltage 110-120V (1)	
Nickel Plated Copper Braid (N)	
Fluoropolymer Outerjacket (F)	

# **Further Information**

Please consult the installation instructions for IAPH4BS.

# Maximum Pipe/ Workpiece Temperature

The surface of the heater must not exceed the maximum withstand temperature of its constructional materials or the Temperature Classification (if installed in a hazardous area). This is ensured by limiting the pipe or workpiece temperature to a safe level either by design calculation (a Stabilized Design) or by means of temperature controls.

For worst case conditions, the temperature of steel pipes should be limited to the following levels:

Туре	Output (W/m)	Т6	T5	T4	Т3	T2	T1	Non- Ex (°C)
IPH	10							275
	30	Not Ammericad			239			
	50		Not Approved			192		
	70					133		
IPHN	10	43	60	100	181	275	275	275
	30	-	_	25	114	234	234	234
	50	-	-	-	49	186	186	186
	70	-	-	-	-	125	125	125
IPHNF	10	39	59	106	186	275	275	275
	30	-	-	20	133	243	243	243
	50	_	_	-	64	201	201	201
	70	-	-	-	-	147	147	147

# Maximum Circuit Length

Output	Max. Cir	cuit Length	Zone Length		
(W/m)	115V	230V	115V	230V	
10	79m	152m	1.000mm		
30	46m	88m			
50	35m	68m			
70	30m	56m			

## **Power Conversion Factors**

115V	Heating Tape	230V Heating Tape		
277V	277V Factor 5.80		Factor 1.45	
230V	Factor 4.00	240V	Factor 1.09	
208V	Factor 3.27	220V	Factor 0.91	
120V	Factor 1.09	208V	Factor 0.82	
110V	Factor 0.91	115V	Factor 0.25	

# **Accessories**

Quintex offers a complete line of accessories, temperature controllers, connection kits as well as junction boxes. These products are recommended for a failure free operation.